



## TEST WELDERS & TEST METALS,

*Are DBAs of Colorado Metallurgical Services, Inc.*

### OUR COMMITMENT

As a trusted independent metallurgical testing laboratory, Test Metals | Test Welders partners with our customers to support AWS and ASME welder and welding procedure qualifications. Our team of certified SCWI and CWI professionals ensures testing is performed to applicable codes and standards, upholding the trust our customers place in us for dependable, third-party verification.

### OUR MISSION

At Test Metals, we partner with our customers to deliver confidence in material performance—supporting safe, efficient, and economical components today and into the future.

The prices listed in this price schedule are effective as of January 1, 2026, and subject to change without notice.

It is the policy of Test Metals to complete welder qualification jobs the following business day. We will do our best with scheduling to get you in for testing at our earliest available date.

## ONSITE WELD TESTING SERVICES

GROOVE PLATE WELD TESTING <sup>1,2,4</sup>	PRICE (USD)
One position weld plate test to ASME or AWS	\$275.00
3G-4G weld plate test ASME or AWS	\$350.00
2G-3G-4G weld plate test ASME	\$400.00
GROOVE PIPE WELD TESTING <sup>1,2,3,4</sup>	
Welding Test in 6G (Any Code)	\$425.00
TEST PLATE OR PIPE <sup>3</sup>	
¼" Weld Plate	\$30.00 per set
3/8" Weld Plate	\$50.00 per set
½" Weld Plate	\$65.00 per set
¾" Weld Plate	\$75.00 per set
1" Weld Plate	\$100.00 per set
2" Schedule 40 pipe Carbon Steel (SA 106B)	\$45.00 per set
2" Schedule XXH (SA 106B)	\$75.00 per set
2" Monster Coupon	\$100.00 per set
8" Schedule 120 Aluminum	\$200.00 per set
2" Schedule 80 Aluminum	\$85.00 per set
2" Schedule 10 304L SS	\$55.00 per set
2" Schedule 40 304L SS	\$65.00 per set
<b>External Technical Services</b> A: Vehicle Charge <sup>6</sup> B: Vehicle Mileage Charge C: Conducting applicable tests outside of laboratory <sup>5,6</sup> D: Certified welding inspector (CWI) Visual Field Inspections <sup>5,6</sup> E: Certified Welding Inspector (CWI) Report	\$40.00 (A) Current IRS Standard Mileage Rates (B) \$175.00 per hour + travel expenses, from portal to portal (C) \$100.00 per hour + travel expenses, from portal to portal (D) \$150.00 per hour (E)
<b>WPS/PQR Writing and Review</b> (2-hour minimum)	\$150.00/hr.

1. This cost does not include the cost of the weld plate. This cost does include the testing and certification from testing.
2. ASME Section IX welding code requires a qualified welding procedure prior to testing welders.
3. Groove angle of plate will be machine to WPS specification. Does Include Backing if required by WPS.
4. AWS prequalified WPS and WPQRs are included in the price of testing.
5. Offsite testing is billed at a 4-hour minimum charge. 24-hour advanced notice of cancelation is required to avoid 4-hour minimum charge.
6. Offsite testing or inspecting requires a flat rate vehicle charge and round-trip mileage.